



Dart Aerospace Ltd.  
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**D407-667-205PHI**  
**Job Sheet 172004**



**Part No:** D407-667-205PHI

**Job Qty:** 1 ea

**Part Name:** Aft Crosstube - High 407



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 2/12/18

**Job Tracking No:** RA102

**Due Date:** 2/15/18

**Created By:** Linda Lacelle

**Type:** Return

**Description:**

**Note:** DWG REV G

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 1 Ea  |            | 2/15/18  | 0.00      | 0.00    | Start Up Stores/Pkg-1 |           |          |
| 160   | QC                 | 1 pcs |            | 2/15/18  | 0.00      | 0.00    | QC5                   |           |          |
| 240   | QC                 | 1 pcs |            | 2/15/18  | 0.00      | 0.00    | QC5                   |           |          |
| 280   | QC21-FG            | 1 Ea  |            | 2/15/18  | 0.00      | 0.00    | QC21                  |           |          |

Part Op Descriptions: **240 - \*\*\*RE-CHECK TORQUE ON CLAMPS AFTER ADHESIVE HAS CURE FOR 24HOURS AS PER DWG DEO\*\*\***

### Job BOM

| Part / Item     | Component Name           | Quantity    | Operation             | Container |
|-----------------|--------------------------|-------------|-----------------------|-----------|
| D407-667-205PHI | Aft Crosstube - High 407 | 1 Ea (1 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part  | Required | Inventory | Allocated |
|-----------------------|-----------------|----------|-----------|-----------|
| 90-Start up Operation | D407-667-205PHI | 1        | 1         | 0         |

### Part Specifications

Specifications could not be found.

SCRAP

See Gauge Case B456

**DART**  
AEROSPACE  
**S041257**



Aft Crosstube – High 407

**PART NO: D407 – 667 – 205PHI**

**Original Serial #: S041257**

**Revision:**

**Operation:**

**Change No:**

**Start up Operation 02/12/18**

**Job No: 172004**

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# Inspection Sheet Complete

RA112572\_RA102

Customer QA Ref #

0

| Part Number     | Batch / Serial # | Quantity | Part Complete                | Rev/CHG Current              | New Paperwork                | New Labels                   | Disposition   | Work order # | Work order instructions                                                                                                                                  |
|-----------------|------------------|----------|------------------------------|------------------------------|------------------------------|------------------------------|---------------|--------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|
| D407-667-205PHI | B123609          | 1        | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | DAMAGED/SCRAP | 164877       | Scrap tube<br>No need for evaluation, previously raise issue<br>cause but lack of proseal install and lack of<br>maintenance<br>See NCR14-4206 case 8456 |
| 0               |                  | 0        | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes |               |              |                                                                                                                                                          |
| 0               |                  | 0        | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes |               |              |                                                                                                                                                          |
| 0               |                  | 0        | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes |               |              |                                                                                                                                                          |
| 0               |                  | 0        | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes |               |              |                                                                                                                                                          |
| 0               |                  | 0        | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes | <input type="checkbox"/> Yes |               |              |                                                                                                                                                          |

QC Approval: P.D.

Date: 8-Mar-17